Work Order ID 56359 Page 1 February 19, 2010 12:43:24 PM D4052-1 Item ID: Accept Setup Start **Revision ID:** Stop **Item Name:** Eye Bolt Start Qty: 6.00 **Start Date:** 19/02/2010 **Cust Item ID:** Req'd Qty: 6.00 **Required Date: 22/02/2010 Customer:** Reference: 1002-14 Run Start Tooling: Date: Process Plan: Approvals: Date: Stop SPC (Y/N): OC: Date: Date: Sequence ID/ Set Up/ Reject Reject Operation Plan Draw Draw Accept Insp. Work Center ID Description **Run Hours** Number Rev. Code Qty Qty Number Stamp **Draw Nbr Revision Nbr** D4052 A 100 0.00 Doosan 0.00 Memo TURN AS PER FOLIO FA892 AND DWG Doosan Lathe DWG REV:_ JL 10/02/21 FOLIO REV: N// DEBURR

110

QC2- Inspect parts off machine FAI/FAIB

0.00

Memo

0.00

Quality Control

JL 10/02/21

Work Order ID 56359 February 19, 2010 12:43:24 PM

Page 2

Item ID:

D4052-1

Accept

Setup Start

Stop

Revision ID:

Start Date:

Item Name: Eye Bolt

19/02/2010

Start Qty: 6.00 Req'd Qty: 6.00

Cust Item ID:

Customer:

Reference:

Approvals:

Process Plan:

Operation

Description

Date:_____

Tooling:

Date:

Run

Start

Stop



Sequence ID/

Required Date: 22/02/2010

QC: Date:

SPC (Y/N):

Draw

Draw Rev.

Date:

Plan Code

Accept

Reject Reject Insp.

Work Center ID

120

Memo

Set Up/ **Run Hours**

0.00

Number St 10/02/21

Qty Qty

Number

Stamp

Quality Control

QC8- Inspect parts - second check

0.00

130

Packaging

Packaging

Identify as per dwg & Stock Location:

0.00

Memo

0.00

140

Quality Control

QC21- Final Inspection - Work Order Release

0.00

Memo

0.00

10/02/23 4x) Mr 10-2-22

Picklist Print

February 19, 2010 12:43:23 PM

Work Order ID: 56359

D4052-1 Parent Item:

Parent Item Name: Eye Bolt

IPP REV:A NEW ISSUE 10-01-07 JLM VERIFIED BY:DD Comments:

Start Date: 19/02/2010

Required Date: 22/02/2010

Start Qty: 6.00

Required Qty: 6.00

Component Item ID/	Replacement	Mfg/	Bin	Primary	Last	Route	Unit of	Qty on	Remaining	Qty	Date	Status
Item Name	Item ID	Purch	Item	Location	Location	Seq ID	Measure	Hand	Qty To Pick	Issued	Issued	
M303R0.750		Purchased	No			100	f	175.4000	1.1817			

303 Round Bar 0.750

Warehouse	Loc Qty	Loc Code			
Location					
Main Warehouse					
MAT	175.4				
107077	0				
113134	51.1				
113295	12.1				
113365	82.7				
113424	29.5		1.817	ント	10/02/20

Work Order: 56359
Part Number: DH052-1
Page 1 of 1

FIRST ARTICLE INSPECTION CHECKLIST

x	First Article	Prototype

Drawing Dimension	Tolerance	Actual Dimension	Accept	Reject	Method of Inspection	Comments
14-28 3A			* *			
m.o.w	-2678 -2653	. 2655				
.249	+ 0	. 2485				
6-310	t-030	-310		-		
-250	010	.251				
. 63	± .030	.629				
0.257	001 T-002	.257			-	
.125	+-010	-127	/			
.750	030	.752	/			
.531	1=-010	, 525	/			
. 030	± -030	-030				
. 89	± .030	.889				
2.01	±-030	2.01		<u> </u>		
				<u> </u>		
					·	
					·	

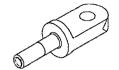
					
Measured by:	الا	Audited by:	Sp	Prototype Approval:	N/A
Date:	10/02/21	Date:	10/02/21	Date:	N/A
	101021201		1 7 5 7 5 7		

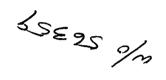
Rev	Date	Change	Revised by	Approved
Α	_	New issue	KJ/JLM	

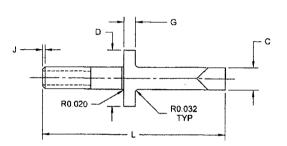
D

С

THREAD TYPE-







D4052-X EYE BOLT

P/N	THREAD TYPE	Α	В	С	D	E	F	G	Н		J	K	1
D4052-1	1/4-28 UNF-3A	Ø 0.249 +0.000	R0.31	0.25	Ø0.63	¢ 0.257	0.050	0.125	0.75	0.531	0.03	0.89	2.01
						l							

DELEASE 2010 -02- 16

NOTES:		
1) MATERIAL: AISI 303 STAINLESS STEEL,	ROUND	BAR
PER DART SPEC M303R		

2) FINISH: NIA
3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
4) UNITS: INCHES UNLESS OTHERWISE NOTED
5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
6) IDENTIFICATION: IDENTIFY WITH DART P/N USING FINE POINT PERMANENT INK MARKER
7) WEIGHT: 0.06 lbs

Α	NEW ISS	JE		RF	10.01 28
REV.			DESCRIPTION	BY	DATE
DESIGN	1	RF	DART AF	OSPACE L	rn
DRAWN	i	RF		, ONTARIO, CANAL	
CHECK	≣D !	9	DRAWING NO.		REV. A
MFG. AF	PPR.	21	D4052		SHEET 1 OF 1
APPRO	√ED	140	TITLE		SCALE
DE APP	R. ;	T)	EYE BOLT		NTS
DATE	10.01	1.28	THIS GOCUMENT IS PREMITE AND CONFIDENTIAL NOT TO BE USED FOR ANY PURPOSE OR COM-	BY DART AEROSPACE LANDIS BUFFLED ON THE EMPRES ED OR COMMUNICATED TO ANY OTHE M PROMODAT ACROSPACE LTD	ATT THET HOSTICHOD

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